

AdvanSix Inc. Stretch-Vac® 2000 HM

Stretch-Vac® 2000 HM is a pink tinted, high elongation, heat stabilized blown film produced from modified polyamide resin. It is recommended as a bagging film for advanced composite fabrication where flexibility under adverse atmospheric conditions is essential. It requires fewer pleats than conventional bagging films and has better flex crack resistance. Stretch-Vac® 2000 HM is available in sheet, tube and V-sheet in widths ranging from 48" to 80".

Product Specifications			
Thickness (ASTM D6988)			Yield (calculated)
Typical Average	Maximum Average	Single Point Minimum	
3.50 mils (88.9 microns)	3.75 mils (95.3 microns)	3.00 mils (76.2 microns)	6,977 in ² /lb (9.9 m ² /kg) ± 12%

Properties at 73°F(23°C) - 50%RH	Typical Value		Test Method
	English	Metric	
The properties presented in this data table are typical values and are not to be interpreted as product specifications.			
Tensile Strength @ break	13,000 psi	90 MPa	ASTM D882
Elongation @ break	400%		ASTM D882
Modulus, Secant	90,000 psi	621 MPa	ASTM D882
Melting Point	424°F	218°C	DSC
Maximum Recommended Use Temperature ⁽¹⁾	400°F	204°C	-----

Stretch-Vac® 2000 HM, like all nylon films, is a hydrophilic or water-sensitive material. Moisture and water act as plasticizers. The higher the moisture content of the film, the more flexible it becomes. The lower the plasticizer content, the stiffer it becomes. The level of moisture content at time of use is an important factor for successful performance.

NOTE: (1) The maximum recommended use temperature is a function of the duration at maximum temperature and is process specific. .

Contact AdvanSix

To learn more about the benefits of Stretch-Vac® films, visit

Advan6.com or call:

1-844-890-8949 (toll free, U.S./Can.)

+1-973-455-3000 (international)

AdvanSix

115 Tabor Road
Morris Plains, NJ 07950



Stretch-Vac is a registered trademark of AdvanSix Inc.
September 2016, Printed in U.S.A.
©2016 AdvanSix Inc. All rights reserved.

ADVANSIX