

AdvanSix Inc. Capran[®] 2500M

CAPRAN[®] 2500M is a 1.00 mil (25.4 micron) biaxially oriented nylon 6 film with a polymeric coating that enhances adhesion to a variety of printing inks, coatings, and adhesives. "M" coated products are also excellent for metallization processes.

Product Quality Specifications	Target		Test Method	Tolerance
	English	Metric		
Average Thickness	1.000 mil	25.4 microns	-----	± 5%
Basis Weight	18.000 lbs/ream	29.30 g/m ²	calculated	± 5%
Yield	24,000 in ² /lb	34.13 m ² /kg	calculated	± 5%
Dimensional Stability, TD	1.0 %		5 min @ 160°C	2.5% max
Dimensional Stability, MD	2.0%			3.0% max
Haze	3.5%		ASTM D1003	5.0% max
Surface Tension, coated side	58 dynes/cm		ASTM D2578	56 dynes/cm min

Properties at 73°F(23°C) - 50%RH	Typical Value		Test Method	
	English	Metric		
The properties presented in this data table are typical values and are not to be interpreted as product specifications.				
Tensile Strength @ break	MD TD	34,000-42,000 psi 34,000-42,000 psi	234-290 MPa 234-290 MPa	ASTM D882
Elongation @ break	MD TD	80-100% 80-100%		ASTM D882
Modulus, Secant	MD TD	250,000-350,000 psi 250,000-350,000 psi	1724-2413 MPa 1724-2413 MPa	ASTM D882
Tear Strength, Graves	MD TD	1000-1500 gf/mil 1000-1500 gf/mil		ASTM D1004
Coefficient of Friction, Kinetic Coated to Film Film to Stainless Steel		0.60-0.90 0.20-0.40		ASTM D1894
Surface Tension, untreated side		> 50 dynes/cm		ASTM D2578
Oxygen Transmission Rate @77°F (25°C) / 0%RH		1.3-2.3 cc/100in ² /day	20-36 cc/m ² /day	ASTM D3985
Water Vapor Transmission Rate @100°F(37.8°C) / 100%H		11-13 gms/100in ² /day	171-202 gms/m ² /day	ASTM F1249

Contact AdvanSix

To learn more about the benefits of Capran[®] films, visit Advan6.com or Capran.com or call: **1-844-890-8949** (toll free, U.S./Can.) **+1-973-455-3000** (international)

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